

RED OXIDE METAL PRIMER

PHF - N814

DESCRIPTION		System Recommendation
DESCRIF HOW		STSTEM RECOMMENDATION
A modified alkyd based anticorrosive red oxide metal primer designed for interior/exterior priming of metal. It provides a sprayable, fast drying and easy to sand smooth surface. **Recommended Uses**		Iron and Steel: Red Oxide Metal Primer 1 Coat 50 Microns DFT Recommended Topcoats 2 Coats As Recommended Aluminum and Galvanized Metal: Red Oxide Metal Primer 1 Coat 50 Microns DFT Recommended Topcoats 2 Coats As Recommended
For use over prepared steel, iron, aluminum, and galvanized metal.		Topcoats Recommended:
CHARACTERISTICS		Alkyd Enamel (Gloss, Semigloss, Flat Finish)
Color: Finish: Volume Solid: Specific Gravity: Recommended DFT: Spreading Rate@DFT: Flash Point: Drying Schedule: @ 25 °C/R.H.50 Shelf Life: Reducer/Clean Up:	Red Oxide Matt 45% ± 1% 1.32 KGs / Itr 50 Microns 9 m² / Itr or 34 m² / US gallon 40 °C Dry to Touch: 1 Hour To Handle: 24 Hours To Recoat: 24 Hours 18 months, unopened at 25 °C Paint thinner YTF – K099	Enamel Undercoater Hi-Build Aliphatic Polyurethane Epoxy Plastic Emulsions (Interior/Exterior) Sheracryl (Gloss, Semigloss, Flat, Clear) Weatherclad (Gloss, Semigloss, Flat Finish) *For further information on recommended products please refer to Sherwin Williams Saudi Arabia Painting & Coatings System Guide. **For further information on surface preparation methods and application procedures please refer to Sherwin Williams Saudi Arabia Surface Preparation bulletin.
APPLICATION PROCEDURES		SPECIAL TIPS
Surface Preparation: Surface must be dry, clean and in sound condition. Remove oil, dust, dirt, millscale or other foreign substance to ensure good adhesion. Minimum surface preparation methods to be followed for (1) Iron and Steel – SSPC-SP2 or SP3 (2) Aluminum and Galvanizing – SSPC-SP1. Allow weathering of new galvanized steel for six months prior to coating.		Excessive reduction of material can affect the film build, appearance, and adhesion. Any further specific technical information can be obtained from SWSA if you email ask@sherwinwilliams.ae SAFETY PRECAUTIONS Special and the second specification of the second specific and the second specific
Application Methods: Conventional Spray: Airless Spray: Brush/Roller:	Reduce 10% with thinner Reduce 10% with thinner Reduction not recommended	Spray under well-ventilated conditions. Do not breathe or inhale mist. When spraying, wear air mask. Avoid skin contact. Spillage on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be flushed with water and medical attention sought immediately.